

Work Order ID 59868

June 15, 2010 11:47:31 AM

Page 1

Item ID: D3937-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Luminescent Strip

Start Date: 6/15/10 Start Qty: 48.00

Cust Item ID:

Required Date: 6/17/10 Req'd Qty: 48.00

Customer:

Reference:

Approvals: Process Plan: CZ

Date: 10/6/15

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3937	B
-------	---

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: 12093
Purchase Part Number: PL88-990LH00
Supplier: LUFTHANSA TECHNIK
Certificate of conformity is required

CZ 10/6/15

(48)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Ensure material certification is attached

12/4/29

(48)

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Subtotal 29

conts
(48)

Work Order ID 59868

June 15, 2010 11:47:31 AM

Page 2

Item ID: D3937-1

Accept

Revision ID:

Item Name: Luminescent Strip

Start Date: 6/15/10 Start Qty: 48.00

Required Date: 6/17/10 Req'd Qty: 48.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

B S8877

0.00

SA 10/06/29



140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/29

Wooden

Picklist Print

June 15, 2010 11:47:30 AM

Page 1

Work Order ID: 59868

Parent Item: D3937-1

Parent Item Name: Luminescent Strip



Start Date: 6/15/10

Required Date: 6/17/10

Start Qty: 48.00

Required Qty: 48.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PL88-990LH00		Purchased	No			110	Each	0.0000	1	48			
Luminescent Strip													



Rec'd 6/29/10 (48)

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3937-041	LUMINESCENT STRIP ASSEMBLY
2	1	D3937-1	LUMINESCENT STRIP
3	1	D3937-3	SHEET METAL BACKING STRIP

PEEL SELF-ADHESIVE BACKING FROM
D3937-1 LUMINESCENT STRIP
ALIGN PART EDGES AND STICK TO
D3937-3 SHEET METAL BACKING STRIP

D3937-041 LUMINESCENT STRIP ASSEMBLY

C210/6115
W10: 59868

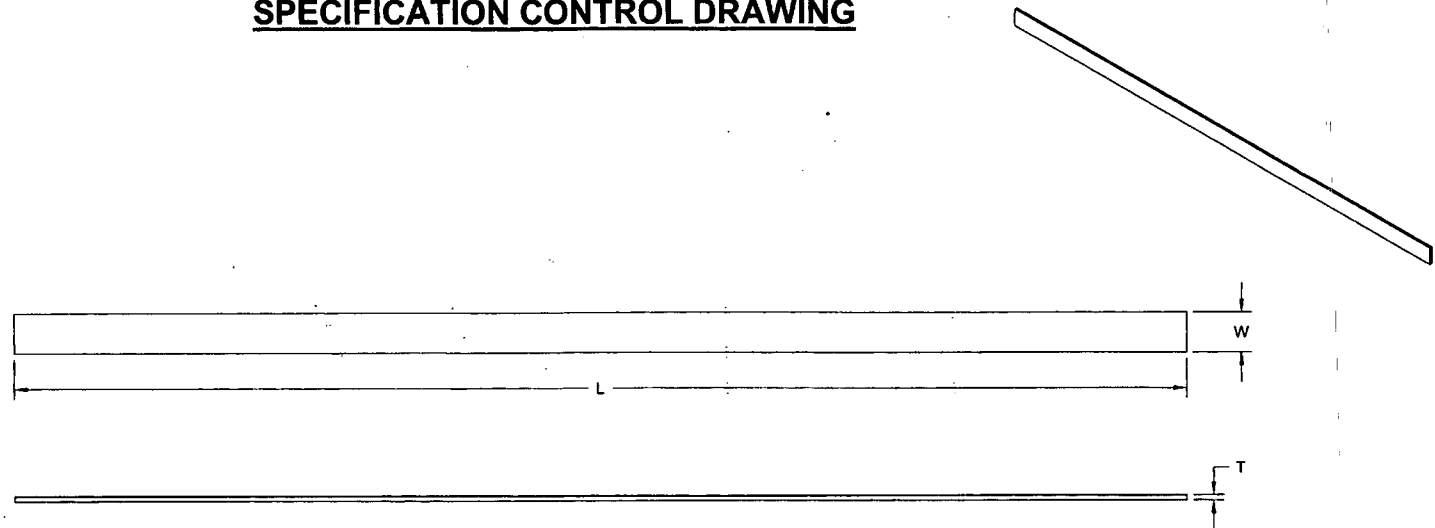
RELEASED
2009-12-02

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3937-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

B	SHEET 2 SPEC CHART LENGTH WAS 21.0. SHEET 3 ZONE C5 19.5 DIM WAS 21.0 REASON: PREVENT EXCESSIVE WASTE.		AJS	09.11.27
A	NEW ISSUE			09.06.02
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		DRAWING NO.	REV. B
CHECKED	AJS		D3937	SHEET 1 OF 3
MFG. APPR.	AJS		TITLE	SCALE
APPROVED	AJS		LUMINESCENT STRIP	NTS
DE APPR.	AJS		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.11.27			

SPECIFICATION CONTROL DRAWING



D3937-1 LUMINESCENT STRIP

DART PART NUMBER	LENGTH "L"	WIDTH "W"	THICKNESS "T"	SUPPLIER	SUPPLIER PART NUMBER	WEIGHT
D3937-1	19.5	0.67	0.09	LUFTHANSA TECHNIK	PL88-990LH00	0.04 LBS

△B

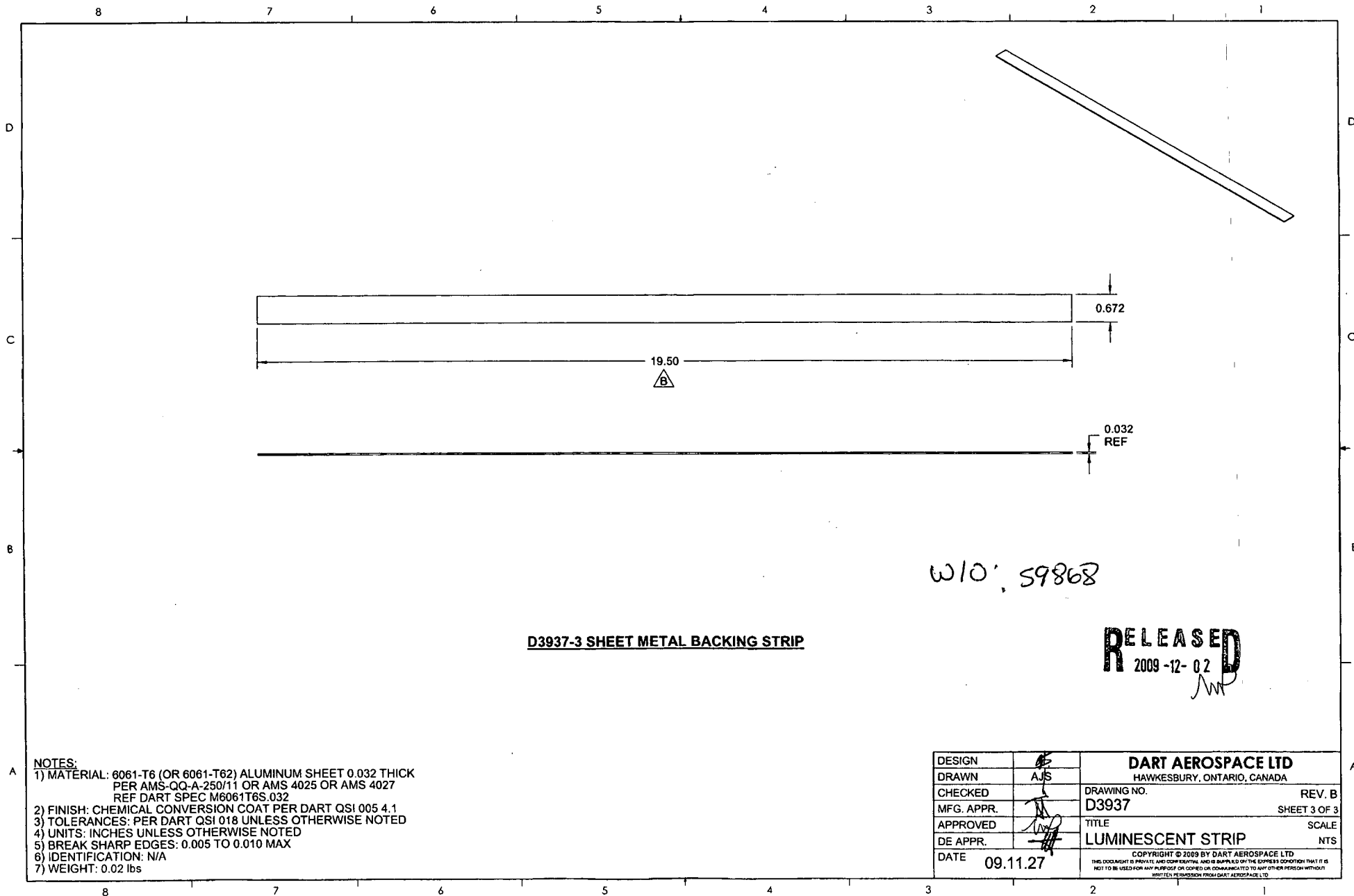
W/O: 59868

RELEASED
2009-12-02

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3937	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LUMINESCENT STRIP	NTS
DATE	09.11.27	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



Lieferschein / Packing Slip



Lufthansa Technik

1 ea Guideline ColourFit Ship Set
for DART aerospace

PO 12093

Description: Luminescent Strip

Lieferanschrift:

Dart Aerospace LTD

1270 Aberdeen

Hawkesbury



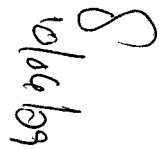
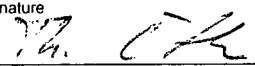

ON K6A 1K7

Canada


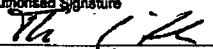
Ship Set includes:

Partnummer	QTY
PL88-990LH00 (19,5")	48

8/10/06/09

1. Country Germany		2. Certificate of Conformity				3. Certificate Ref. No. PO.: 12093	
4. Organisation  Lufthansa Technik		Lufthansa Technik AG Weg beim Jäger 193 P.O. Box 630300 D-22313 Hamburg Federal Republic of Germany				5. Work Order/Contract/Invoice PO.: <u>12093</u>	
6. Item	7. Description	8. Part No.	9. Eligibility (1*)	10. Qty.	11. Serial/Batch No.	12. Status/ Work	
01	Guideline Ship Set AC/MSN: Dart Helicopter	19,5" Shipset 	unknown	1	N/A	manufactured	
13. Specification/Remarks Item 01 Manufactured in accordance Drawing NO: D3937 Rev. B Dwg issue: A 1-3 and Parts List submitted with PO No. PO.: 12093 3 EA Shipsets a 19,5" 							
14. Signature 		15. ID-Stamp 23629-H 		18. Statement Certifies that the part(s) specified above conform(s) with the specification in box 13 and is (are) new.			
16. Name Thomas Günther WO 481		17. Date /dd/mm/yy 22.06.2020					

(1*) Installer must determine installation eligibility

1. Approving Competent Authority / Country LBA / Germany		2. AUTHORISED RELEASE CERTIFICATE EASA FORM 1				3. Form Tracking Number 491226	
4. Approved Organisation Name and Address:  Lufthansa Technik		Lufthansa Technik AG Wsp beim Jäger 183 P.O. Box 83 00 D-22313 Hamburg Federal Republic of Germany		5. Work Order/Contract/invoice N/A			
6. Item	7. Description	8. Part No.	9. Eligibility (*)	10. Qty	11. Serial / Batch No.	12. Status / Work	
01	GALLY LIGHT PHOTOLUMINESCENT	PL88-890LH00	VARIOUS	800	48.09	MANUFACTURED	
13. Remarks FSCM C1008 ATA 3351 TPA MK-No. 16 Pack Code YAA Resp. Workshop 65481020 Workshop Station 80 acc.specification S-33-04/5987 Rev.05 PG:451218205 Pos.01 Opr. Hours Cycle Opr. Day TT N/A N/A N/A TSO N/A N/A N/A TSC N/A N/A N/A TSF N/A N/A N/A TASK PERFORMED IN ACCORDANCE WITH MP8 S-33-04/6033 REV 05 For storage conditions see CHM or operator's maintenance program. Limited life parts must be accompanied by maintenance history							
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> approved design data and are in condition for safe operation <input type="checkbox"/> non-approved design data specified in block 13							
15. Authorised Signature 		16. Approval / Authorisation Number DE.21G.0047					
17. Name 023628, Thomas Guenther		18. Date (ddm/y) 21/Jan/2010					

**EASA FORM 1 - Issue 1
USER/INSTALLER RESPONSIBILITIES**

- Note:
- It is important to understand that the existence of the document alone does not automatically constitute authority to install the part/component/assembly.
 - Where the user/installer works in accordance with the national regulations of the Airworthiness Authority different from the Airworthiness Authority specified in block 1 it is essential that the user/installer ensures that his/her Airworthiness Authority accepts part/components/assemblies from the Airworthiness Authority specified in block 3.
 - Statements 14 and 18 do not constitute installation certification. In all cases the aircraft maintenance record must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

LHT Form 30800 X-09 (HAM TQ31) Printed in the Federal Republic of Germany

(*) Installer must cross-check eligibility with applicable technical data

HAM HEL02 22.01.10 14:36 D
Certific.
Sticker
300 520191

21-JAN-2010 13:53

LHT HAM LD 481

+49 40 50704658

S.04/07